

Production Worksheet

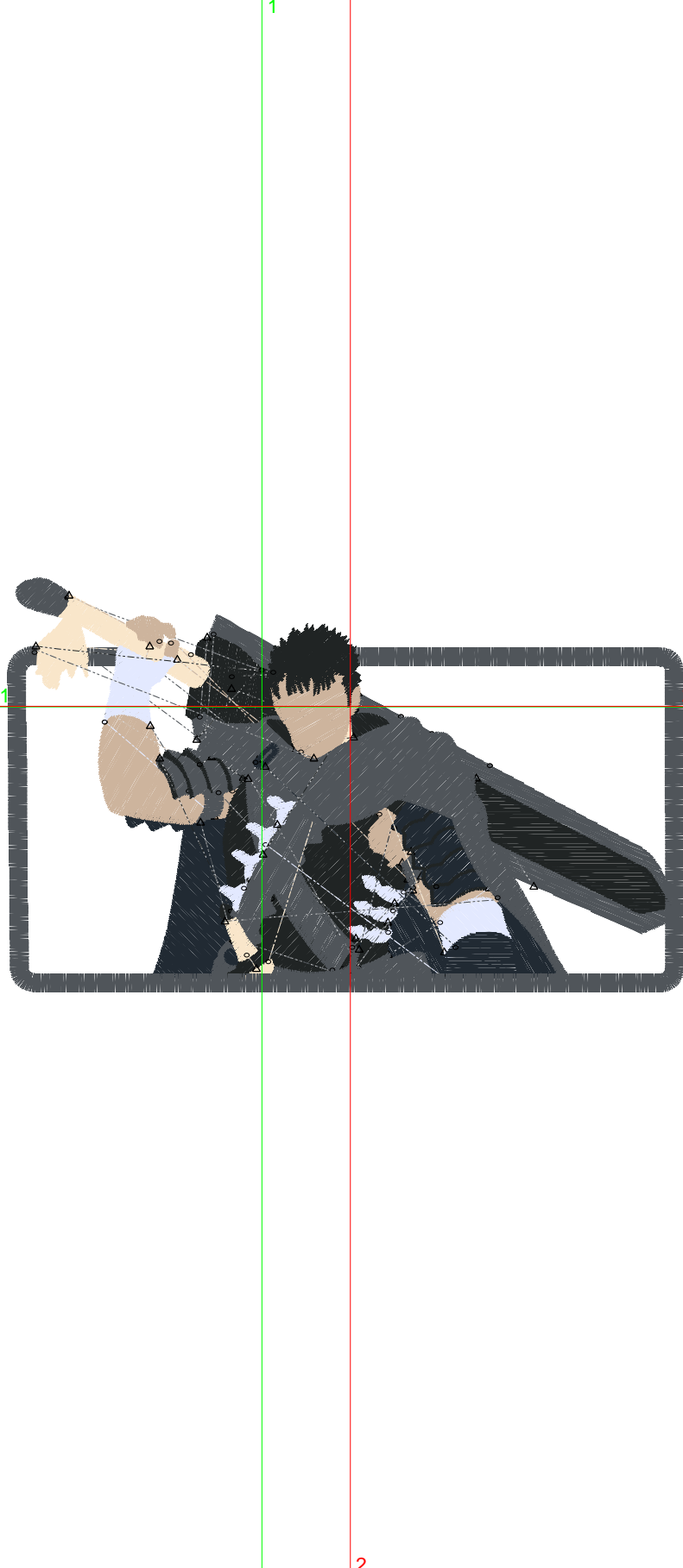
Wilcom EmbroideryStudio - Designing

DESIGN15

Design: **Design15**

Title:

Stitches: 34 937
 Height: 124.6 mm
 Width: 203.8 mm
 Colors: 6
 Colorway: Colorway 1
 Zoom: 0.51



Machine format: Tajima
 Color changes: 23
 Stops: 24
 Trims: 57
 Appliqués: 0
 Left: 76.5 mm
 Right: 127.3 mm
 Up: 38.8 mm
 Down: 85.8 mm
 EndX: 26.6 mm
 EndY: 0.1 mm
 Area: 25393.5 mm²
 Max stitch: 11.7 mm
 Min stitch: 0.2 mm
 Max jump: 7.0 mm
 Total thread: 222.05m
 Total bobbin: 88.75m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1	Black	959	1800	Emerald Black	Madeira PolyNeon 40
2.	6	Black	2 956	1213	Lead	Marathon 100% Viscose Rayon
3.	1	Black	1 836	1800	Emerald Black	Madeira PolyNeon 40
4.	2	Black	3 077	1574	Dark Slate Blue	Madeira PolyNeon 40
5.	6	Black	114	1213	Lead	Marathon 100% Viscose Rayon
6.	3	Sand	1 508	0508	Sand	Sulky Viscose Rayon
7.	4	R205 G180 B157	1 632		R205 G180 B157	
8.	5	Super White	695	1801	Super White	Madeira PolyNeon 40
9.	6	Black	451	1213	Lead	Marathon 100% Viscose Rayon
10.	1	Black	3 814	1800	Emerald Black	Madeira PolyNeon 40
11.	4	R205 G180 B157	898		R205 G180 B157	
12.	5	Super White	258	1801	Super White	Madeira PolyNeon 40
13.	6	Black	3 292	1213	Lead	Marathon 100% Viscose Rayon
14.	2	Black	671	1574	Dark Slate Blue	Madeira PolyNeon 40
15.	1	Black	505	1800	Emerald Black	Madeira PolyNeon 40
16.	5	Super White	525	1801	Super White	Madeira PolyNeon 40
17.	3	Sand	356	0508	Sand	Sulky Viscose Rayon
18.	6	Black	4 150	1213	Lead	Marathon 100% Viscose Rayon
19.	2	Black	622	1574	Dark Slate Blue	Madeira PolyNeon 40
20.	5	Super White	302	1801	Super White	Madeira PolyNeon 40
21.	1	Black	248	1800	Emerald Black	Madeira PolyNeon 40
22.	4	R205 G180 B157	1 022		R205 G180 B157	
23.	6	Black	3 586	1213	Lead	Marathon 100% Viscose Rayon
24.	1	Black	1 458	1800	Emerald Black	Madeira PolyNeon 40

Machine runtime:
Machine Runtime (hr:min:sec)
 Machine-1 0:48:58